

PATENT

ATTORNEY LOCKET NO. D0932-00230

II. Amendment to the Specification**A. Amendment to the Title**

Please replace the current title with the following title -- METHOD OF MANUFACTURING A SHAPED POLYMERIC ARTICLE -- .

B. Amendment to the Specification

Please replace the ABSTRACT at page 18 of the application as filed with the following ABSTRACT --

A method of manufacturing a shaped polymeric article is provided. A sheet of extruded hot polymeric material is provided and disposed onto a rotating belt. The rotating belt includes a mold impression therein and a plurality of apertures therethrough. The mold impression resembles a plurality of adjacent shingle impressions of substantially the same length. Each of the shingle impressions includes a bottom edge where at least one of the bottom edges is beveled to give the appearance of shingles having different lengths. Vacuum pressure is applied to the hot polymeric material through the belt, so as to draw the sheet into intimate forming contact with the mold impression to form a patterned central portion. The patterned central portion is cooled below the heat deflection temperature of the polymeric material. A length of the sheet is severed to produce a shaped polymeric article.